LIST OF CURRENT CLAIMS

1. - (Currently Amended) Method for manufacturing visual communication panels ~~of the type which mainly consists of~~ comprising a support ~~(2),~~ that is to be provided on at least one side with a coating ~~(11)~~ made of enamelled metal[[,]] glazed at temperatures above 500°C, comprising the steps: ~~characterised in that it mainly consists in~~ applying a continuous coating layer ~~(11)~~ of enamelled metal on at least one side of a continuous support ~~(2)~~ in the form of a plating ~~plate~~; ~~in~~ gluing the coating layer ~~(11)~~ on the support ~~(2)~~; in pressing the coating layer ~~(11)~~ against the support ~~(2)~~ to form a continuous panel with the required thickness; and finally, optionally, ~~in~~ sawing the resulting ~~obtained~~ continuous panel into individual panels having desired ~~(25) with the required~~ dimensions.

2. - (Currently Amended) Method according to claim 1, wherein ~~characterised in that~~ the continuous support is provided with a continuous coating layer on either side, ~~(11) and (28) respectively, of which~~ and wherein at least one coating layer ~~(11)~~ is formed of enamelled metal[[,]] glazed at temperatures above 500°C.

3. - (Currently Amended) Method according to claim 1, wherein ~~or 2, characterised in that,~~ for pressing on each ~~the~~ coating layer ~~or layers (11-28),~~ the support ~~(2)~~ is synchronously led through a laminating device ~~(3)~~ together with each ~~the~~ coating layer ~~or layers (11-28)~~, ~~whereby the~~ and wherein each continuous coating layer is ~~or layers (11-28) are each~~ unwound from a roll ~~(10-27)~~.

4. - (Currently Amended) Method according to claim 3, wherein ~~any of the preceding claims, characterised in that the~~ each coating layer ~~or layers (11-28) are~~ is heated before led into the ~~above-mentioned~~ laminating device ~~(3)~~.

5. - (Currently Amended) Method according to claim 2, wherein ~~any of the preceding claims, characterised in that~~ between the support ~~(2)~~ and each ~~the~~ coating layer ~~(11), layers (11-28) respectively,~~ there is provided a layer of glue ~~(26)~~.

6. - (Currently Amended) Method according to claim 5, wherein each ~~characterised in that the~~ layer of glue ~~(26) consists of~~ comprises a cold glue.

7. - (Currently Amended) Method according to claim 5, wherein each ~~any of claims 1 to 5, characterised in that the~~ layer of glue ~~(26) consists of~~ comprises a hot glue which melts under the influence of heat and congeals again when cooled.

8. - (Currently Amended) Method according to claim 7, wherein ~~characterised in that~~ the layer of glue ~~(26)~~ is based on a hot glue in the form ~~shape~~ of ~~what is called~~ a [["]]hot-melt adhesive[["]].

9. - (Currently Amended) Method according to claim 7, wherein ~~characterised in that~~ the layer of glue ~~(26) consists of~~ comprises polymers in the form ~~shape~~ of hot-melt adhesive granules or powders.

10. - (Currently Amended) Method according to claim 3, wherein ~~7, characterised in that~~ the support ~~(2)~~ and ~~the~~ each coating layer ~~or layers (11-28) in the laminating device (3) are~~ is subsequently heated and cooled again.

11. - (Currently Amended) Method according to claim 3, wherein each ~~any of the preceding claims, characterised in that the~~ layer of glue ~~(26)~~ is formed of an adhesive film ~~(19-30)~~ wound on a roll ~~(18-29)~~ and which is fed through the ~~above-mentioned~~ laminating device ~~(3) as of this roll (18-29)~~ together with and between the support ~~(2)~~ and each respective ~~the~~ coating layer ~~or layers (11-28) concerned~~.

12. - (Currently Amended) Method according to claim 11, wherein each ~~characterised in that the above-mentioned~~ layer of glue ~~(26)~~ is provided on at least one of the support ~~(2) and/or on the~~ and each coating layer ~~or layers (11-28)~~.

13. - (Currently Amended) Method according to claim 5, wherein each ~~characterised in that the~~ layer of glue ~~(26)~~ is obtained from adhesive granules ~~(43)~~ which are extruded to form an adhesive film.

14. - (Currently Amended) Method according to claim 5, wherein the process for obtaining each ~~characterised in that the~~ layer of glue ~~(26)~~ is selected from the group consisting of: ~~provided by means of~~ spraying, curtain coating, roller coating, silkscreen printing, stencilling ~~or~~ and powdering.

15. - (Currently Amended) Method according to claim 14, wherein ~~characterised in that~~ the support ~~(2)~~, when being supplied, is already provided with a layer of glue, or in that the material of the supplied support comprises gluing components or has gluing properties.

16. - (Currently Amended) Device for manufacturing visual communication panels ~~(25)~~ according to the method of claim 3, comprising ~~one or several of the preceding claims, characterised in that it mainly consists of~~ a transport table ~~(1) for~~ providing a continuous support ~~(2)~~; at least one roll ~~(10)~~ of a continuous coating layer ~~(11)~~ which is formed of a continuous layer of enamelled metal; a laminating device ~~(3)~~ through which the ~~above-mentioned~~ support ~~(2)~~ and the coating layer ~~(11)~~ are led; a gluing means ~~(17)~~ for gluing the coating layer ~~(11)~~ to the support ~~(2)~~; and ~~possibly~~ optionally a sawing device ~~(23-24)~~ downstream of the laminating device ~~(3)~~.

17. - (Currently Amended) Device according to claim 16, including ~~characterised in that it is provided with~~ two rolls ~~(10-27)~~ of a coating layer, ~~(11) and (28) respectively,~~ of which at least one coating layer ~~(11)~~ is formed of an enamelled metal, ~~whereby~~ wherein the support ~~(2)~~ is movable ~~led~~ through the laminating device between the coating layers ~~(11-28)~~ and wherein the glue applying ~~whereby~~ means is arranged ~~(17) are provided~~ to apply a layer of glue ~~(26)~~ between the support and both coating layers ~~(11-28)~~.

18. - (Currently Amended) Device according to claim 16, including: ~~or 17, characterised in that it is equipped with~~ one or more ~~several~~ heating appliances ~~(16)~~ which are provided opposite to the coating layer or layers ~~(11-28); in particular between the above-mentioned roll or rolls (10-27) and the laminating device (3)~~.

19. - (Currently Amended) Device according to claim 16, wherein ~~any of claims 16 to 18, characterised in that~~ the laminating device ~~(3)~~ is formed of a table ~~(1)~~ and an endless belt ~~(4)~~ opposite to said table ~~1~~, and of two endless belts ~~(4)~~ erected opposite to one another, wherein ~~whereby~~ the laminating device ~~(4)~~ is provided with heating elements ~~(6)~~ and with cooling elements ~~(8)~~.

20. - (Currently Amended) Device according to claim 16, wherein glue applying means ~~or 17, characterised in that the means (17) for providing a layer of glue (26) consist of~~ comprises one or two rolls ~~(18-29) with~~ carrying an adhesive film ~~(19-30)~~, ~~whereby~~ wherein the or each adhesive film ~~(19-30)~~ is lead through the laminating device ~~(3)~~ between the support ~~(2)~~ and a respective coating layer ~~(11-28) concerned~~.

21. - (Currently Amended) Device according to claim 16, wherein ~~or 17, characterised in that~~ the glue applying means (17) is ~~for applying a layer of glue (26) are~~ formed of at least one ~~or several~~ extruding application ~~applications (39)~~ which ~~are~~ is fed with adhesive granules ~~(43)~~.

22. - (Currently Amended) Device according to claim 16, wherein ~~or 17, characterised in that~~ the glue applying means ~~(17) for applying a layer of glue (26) consist of~~ comprises one or more ~~several~~ appliances for applying glue selected from the group consisting of ~~(44) for~~ spraying, curtain coating, roller coating, silkscreen printing, stencilling and ~~or~~ scattering glue ~~(45)~~.